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HN, HR, HU, ID, IL, IN, IR, IS, JP, KE, KG, KN, KP, KR,
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MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM,
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[Continued on next page]

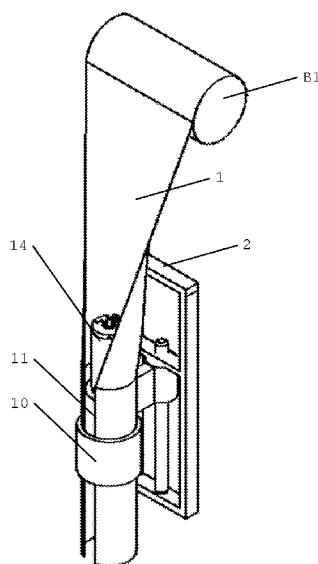
(54) Title: SYSTEM FOR FORMING DRILL TUBE FROM FLAT STRIP WOUND ON A DRUM AND DRILLING METHOD
USING THAT TUBE

Fig. 5a

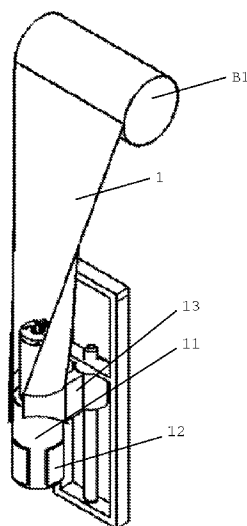


Fig. 5b

(57) Abstract: A mechanism for forming a
tube from a flat sheet wound on a drum (B1)
comprises jaws (12) inside the tube pressing
the tube against an outer moulder (10). A
method of drilling a wellbore uses two coaxial
tubes, both formed from flat strips, the inner
one of which can be pulled together with the
drill head leaving the outer tube as well bore
casing.



TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, KM, ML, MR, NE, SN, TD, TG).

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ADD.

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B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
E21B B29C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO-Internal

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Y	the whole document	10
X	US 5 169 264 A (KIMURA KOICHI [JP]) 8 December 1992 (1992-12-08) column 7, line 10 - column 8, line 56	1,2
X	DE 10 2007 008373 A1 (NOTAR WALTER [DE]) 28 August 2008 (2008-08-28) paragraph [0028]	1
X	US 2 934 130 A (WILLIAM LANE GEORGE ET AL) 26 April 1960 (1960-04-26) column 2, line 46 - column 3, line 8 column 3, line 36 - column 4, line 6	1
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Further documents are listed in the continuation of Box C.



See patent family annex.

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Date of the actual completion of the international search

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International application No
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C(Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT		
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No

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