#### (12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

## (19) World Intellectual Property Organization

International Bureau



# 

# (10) International Publication Number WO 2013/017456 Al

(43) International Publication Date 7 February 2013 (07.02.2013)

(51) International Patent Classification: *H02M 3/335* (2006.01)

(21) International Application Number:

PCT/EP20 12/064401

(22) International Filing Date:

23 July 2012 (23.07.2012)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

P.395846 2 August 201 1 (02.08.201 1)

PL

(71) Applicant (for all designated States except US): AKA-DEMIA GORNICZO-HUTNICZA IM. STANISLAWA STASZICA W KRAKOWIE [PL/PL]; Al. Mickiewicza 30, PL-30-059 Krakow (PL).

- (72) Inventor; and
- (75) Inventor/Applicant (for US only): WOREK, Cezary [PL/PL]; Rzepichy 40a, PL-30-240 Krakow (PL).
- (74) Agent: PAWLOWSKI, Adam; EUPATENT.PL, Al. Kosciuszki 23/25, PL-90-418 Lodz (PL).
- (81) **Designated States** (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM,

AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA, CH, CL, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PE, PG, PH, PL, PT, QA, RO, RS, RU, RW, SC, SD, SE, SG, SK, SL, SM, ST, SV, SY, TH, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW.

(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LR, LS, MW, MZ, NA, RW, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, RU, TJ, TM), European (AL, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU, IE, IS, IT, LT, LU, LV, MC, MK, MT, NL, NO, PL, PT, RO, RS, SE, SI, SK, SM, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

#### **Declarations under Rule 4.17:**

- as to the identity of the inventor (Rule 4.1 7(i))
- as to applicant's entitlement to apply for and be granted a patent (Rule 4.1 7(H))
- as to the applicant's entitlement to claim the priority of the earlier application (Rule 4.17(in))

[Continued on next page]

# (54) Title: A RESONANT-MODE POWER SUPPLY WITH A MULTI-WINDING INDUCTOR

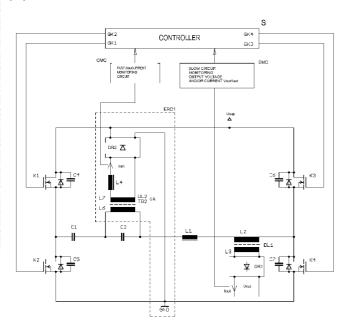


Fig. 1

(57) Abstract: A resonant-mode power supply, comprising an assembly of switches connected in a bridge or a halfbridge configuration, a series resonant circuit connected in the bridge or half bridge diagonal, a part of which is formed by a multi-winding inductor by means of which a load is connected, and a controller configured to stabilize output voltages or currents by controlling the switching frequency of the assemblyof switches. The series resonant circuit comprises an energy recirculation circuit (ERC1) for limiting the resonant circuit quality factor, connected through the diode rectifier (DR2) to the supply voltage node and a current monitoring circuit (CMC) configured to monitor the recirculation circuit current (Ilim) and, by means of the controller (C), to change the switching frequency of the assembly of switches (Kl, K2, K3, K4) in order to reduce power supplied to the resonant circuit upon exceeding the threshold value by the current (Ilim) in the energy recirculation circuit (ERC1).



— f inventorship (Rule 4.17(iv))

#### **Published:**

— with international search report (Art. 21(3))

before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments (Rule 48.2(h))

## A RESONANT-MODE POWER SUPPLY WITH A MULTI-WINDING INDUCTOR

#### DESCRIPTION

## 5 TECHNICAL FIELD

The present invention relates to a resonant-mode power supply with a multiwinding inductor intended for direct-current voltages transformation.

## 10 BACKGROUND ART

15

20

25

30

The known resonant-mode power supplies contain switches, usually in the bridge or half-bridge configuration composed of controllable semiconductor devices, most often transistors, supplied from a voltage-source power supply, in the bridge or half-bridge diagonal whereof is connected a resonant circuit with a load connected by means of an output transformer.

In the Polish patent application P-31 3150 there is described a resonant-mode power supply which maintains a constant quality factor of the resonant circuit independently from the load. The resonant-mode power supply incorporates a quality-factor limiter composed of a transformer whereof the primary winding is connected in parallel with the resonant circuit capacitor whereas the secondary winding of said transformer is connected to the power supply source to allow feeding the excess energy from said capacitor back to the source. The distinctive feature of this resonant-mode power supply is the capability of correct operation with both shorted and open output circuit.

In the Polish patent application P-339678, a capacitive voltage divider with the equivalent capacity equal to the required resonant circuit capacity is employed instead of a transformer. By means of connecting a diode limiter between the current switches power supply bus and the common node of the capacitive voltage divider capacitors the voltage amplitude at this point was limited, thus energy recirculation and limitation of the series resonant circuit quality factor were achieved.

A technical drawback of the power supplies with energy recirculation according to patent specifications P-31 3150 and P-339678 is that in both of them where the load decreases, i.e. the load resistance increases, also the series circuit current decreases and its waveform become differ from the desired sinusoidal shape. Another major technical drawback of the solution described in the patent application P-31 3150 is that the energy recirculation circuit necessitates the use of a transformer of nearly the same power as that of the output transformer. The solutions described in the state-of-the-art literature utilize an additional winding of the output transformer connected through a rectifier to the power supply source in order to stabilize the output voltage or limit said output voltage where the output circuit becomes open.

5

10

15

20

25

30

From the US patent application US 2006/0227577 there is known a resonant converter intended for operation with an inverter. The converter enables transformation of fluctuating and relatively low voltages, obtained from renewable energy sources, to the level required by power grid. The converter comprises a parallel resonant circuit to which direct-current power is input from a low-voltage direct-current power supply by means of switching elements. DC-AC conversion is performed by means of zero-voltage switching. The high-frequency transformer whose primary side is connected to the parallel resonant circuit provides electrical isolation and generation of high voltage. The secondary side of the transformer is connected with a rectifier trough a series resonant circuit. The converter provides output voltage of 450V with output voltage changes of about 25-30%. The described converter structure is sensitive to rapid load changes. If at maximum output power a sudden disconnection of load occurs the energy stored in the resonant circuit, which generally is much larger than energy transmitted to the load during a single commutation cycle, may produce currents in the commutation circuit exceeding permissible values.

The aim of the invention is to develop a resonant-mode power supply for transformation of direct-current voltages, characterized by sinusoidal currents in the resonant circuit independently of the load and by high immunity to rapid changes in the output power.

#### DISCLOSURE OF THE INVENTION

5

10

15

20

25

30

The object of the invention is a resonant-mode power supply, comprising an assembly of switches connected in a bridge or a half-bridge configuration, a series resonant circuit connected in the bridge or half bridge diagonal, a part of which is formed by a multi-winding inductor by means of which a load is connected, and a controller configured to stabilize output voltages or currents by controlling the switching frequency of the assembly of switches. The series resonant circuit comprises an energy recirculation circuit for limiting the resonant circuit quality factor, connected through the diode rectifier to the supply voltage node and a current monitoring circuit configured to monitor the recirculation circuit current and, by means of the controller, to change the switching frequency of the the assembly of switches in order to reduce power supplied to the resonant circuit upon exceeding the threshold value by the current in the energy recirculation circuit.

Preferably, the multi-winding inductor leakage inductance constitutes from 20% to 80% of the series resonant circuit inductance.

Preferably, the current monitoring circuit is configured to effect by means of the controller a change in the switching frequency of the assembly of switches even during a single period of the resonant circuit oscillations.

Preferably, the current monitoring circuit is configured to effect by means of the controller an increase in the switching frequency of the assembly of switches.

Preferably, the current monitoring circuit is adapted to turn-off the assembly of switches by means of the controller.

Preferably, the energy recirculation circuit is connected in parallel with the resonant circuit capacitor.

Preferably, inductive elements of the main resonant circuit have the form of the integrated inductor.

Preferably, the energy recirculation circuit is connected to the inductive element of the resonant circuit by strong magnetic coupling by means of the multi-winding inductor.

Preferably, inductive elements of the main resonant circuit have the form of the integrated inductor.

Preferably, to each of the switches there are connected in parallel capacitors, respectively.

#### BRIEF DESCRIPTION OF DRAWINGS

5

10

15

20

The invention will be shown by means of exemplary embodiments on a drawing in which:

- Fig. 1 shows the first exemplary embodiment of the resonant-mode power supply as a full-bridge resonant converter with a multi-winding inductor and with a quality-factor limiter incorporating a split resonance capacitance,
- Fig. 2 shows the second exemplary embodiment of the resonant-mode power supply as a full-bridge resonant converter with a multi-winding inductor and with a quality-factor limiter incorporating the multi-winding inductor,
- Fig. 3 shows the third exemplary embodiment of the resonant-mode power supply as a half-bridge resonant converter with a multi-winding inductor and with the quality-factor limiter incorporating a split resonance capacitance,
- Fig. 4 shows the fourth exemplary embodiment of the resonant-mode power supply as a half-bridge resonant converter with a multi-winding inductor and with a quality-factor limiter incorporating the multi-winding inductor,
- Fig. 5 shows waveforms of current and voltage in the first embodiment of the resonant-mode power supply at full load and nominal output voltage and current,
- Fig. 6 shows waveforms of current and voltage in the first embodiment of the resonant-mode power supply with shorted output and nominal output current,
- Fig. 7 shows waveforms of current and voltage in the first embodiment of the resonant-mode power supply loaded with 2% of the nominal load at nominal output voltage.

## MODES FOR CARRYING OUT THE INVENTION

30

25

The first exemplary embodiment of the resonant-mode power supply as a full-bridge resonant converter with the multi-winding inductor and with the quality-factor limiter incorporating the split resonance capacitance is shown in Fig. 1. The

5

10

15

20

25

30

resonant-mode power supply comprises an assembly of current switches K1, K2, K3, K4 connected in a bridge configuration. In the bridge diagonal is connected the series resonant circuit whereof part is the multi-winding inductor DL1, by means of which a load is connected to said resonant-mode power supply. The resonantmode power supply comprises also a controller C that stabilizes output voltages or currents by controlling switching frequency of the switches assembly K1, K2, K3, K4 in response to indications of the output voltage and/or current monitoring circuit SMC. The series resonant circuit comprises the energy recirculation circuit ERC1 limiting the resonant circuit quality factor, connected through the diode rectifier DR2 to the supply voltage Usup. The ERC1 circuit provides protection of the resonant-mode power supply structure against overvoltages and overcurrents because in transient states it feeds the excess energy stored in the resonant circuit back to the supply source. The resonant-mode power supply furthermore comprises the current monitoring circuit CMC adapted to monitor the recirculation circuit current *llim* in the resonant circuit energy recirculation circuit ERC1 and, by means of the controller C, in order to effect a change in the switching frequency of the switches assembly K1, K2, K3, K4 so as to reduce power supplied to the resonant circuit upon exceeding the threshold value by the current Ilim in the energy recirculation circuit ERC1. Preferably the current monitoring circuit CMC operates quickly and responds even during a single cycle of the resonant circuit self-oscillations. A change in the switches assembly K1, K2, K3, K4 switching frequency may consist in either increasing the switching frequency or in stealing a certain number of cycles of the resonant circuit self-oscillations, i.e. turning the switches assembly off so as to limit overvoltages and overcurrents occurring in the circuit.

The resonant-mode power supply control system is therefore provided with at least two feedback loops. The first loop, which is the output voltage and/or current monitoring circuit SMC, stabilizes the output voltage, or current, or the output power, is a slow-response loop and its cut-off frequency is low, for example several hundred hertz. The second loop is a fast-response loop, which is the current monitoring circuit CMC in the energy recirculation circuit ERC1, which upon exceeding a specified threshold value by the current *llim* influences the

switches assembly control so as to quickly reduce the power supplied to the resonant circuit.

The output transformer is preferably made as a multi-winding inductor the magnetic circuit whereof contains an air gap and the primary winding leakage inductance is a substantial portion of the series resonant circuit equivalent inductance whereas the magnetic coupling coefficient k takes values less than 0.98. The multi-winding inductor DL1 also provides the inverter isolation from the output circuit while energy is transferred from the inverter to load with very high efficiency, of about 96%. Such connection of load allows maintaining the resonant circuit current at the required level, even under no-load conditions, and therefore enables to improve dynamic response to rapid load changes.

5

10

15

20

25

30

In the first example embodiment the main resonance capacitance is split into two series connected capacitors C1 and C2, while the energy recirculation circuit ERC1 is connected in parallel to capacitor C2.

Preferably, to each of the switches K1, K2, K3, K4 are connected in parallel capacitors C4, C5, C6, C7, respectively that means the system operates in class DE.

The components values are chosen in such a manner that the current continuity in the series resonant circuit is maintained independently from the load and thereby dynamic performance of the resonant-mode power supply is substantially improved. Example parameters of the embodiment of the resonant-mode power supply shown in Fig. 1 are as follows: output power = 5kW, supply voltage Usup = 420V, output voltage Uout = 28VDC, C1=C2=11 0nF, C4=C5=C6=C7=1 nF, L1=50uH, L4=10uH, L6=L7=800uH with coupling coefficient between them k=0.99, L2=300uH, L3=1,8uH with coupling coefficient between them k=0.95.

Example current and voltage waveforms in the first embodiment of the resonant-mode power supply at full load and nominal output voltage and current are shown in Fig. 5, whereas Fig. 6 shows waveforms for shorted output and nominal output current, and Fig. 7 shows waveforms at 2% of the nominal load and nominal output voltage. As follows from figure the current flow in the resonant circuit main inductor L1 is maintained even in the worst case, thus the structure according to the present invention is characterized by very fast time response to

load changes. The upper plot represents the gate drive voltage of the low-side transistor K2 shown in dashed line, and the gate drive voltage of the high-side transistor K1 shown in solid line. The second plot from top represents the low-side transistor K2 drain current shown in dashed line and the high-side transistor K1 drain current shown in solid line. The bottom plot shows the current in the inductor L1. In order to protect the system against overcurrents and overvoltages that may occur in the resonant energy-conversion system, the threshold value of the recirculation circuit ERC1 current *Ilim* is set to 5A.

5

10

15

20

25

30

The second example embodiment of the resonant-mode power supply is shown in Fig. 2. It is similar to the first example embodiment except the quality-factor limiter ERC1 utilizes the multi-winding inductor DL2, the magnetic circuit whereof contains an air gap and the secondary winding is isolated from the primary by means of an inductor and diode rectifier. The advantage of this embodiment over the one shown in Fig. 1 is a smaller number of inductive elements because the quality-factor limiter ERC1 utilizes the main inductor L1 of the resonant circuit on which an additional winding of inductor L5 is wound and windings of both inductors are strongly coupled.

The third example embodiment of the resonant-mode power supply as a half-bridge resonant converter with the multi-winding inductor and with the quality-factor limiter incorporating the resonance split capacitance is shown in Fig. 3. The resonant-mode power supply comprises an assembly of current switches K1, K2 connected in a half-bridge configuration. In the half-bridge diagonal is connected a series resonant circuit whereof part is the multi-winding inductor DL1, by means of which a load is connected to said resonant-mode power supply. The resonant-mode power supply comprises also a controller C that stabilizes output voltages or currents by controlling switching frequency of the switches assembly K1, K2, in response to indications of the output voltage and/or current monitoring circuit SMC. The series resonant circuit comprises reactance elements L1, C1 and C2=C2A+C2B whereas the node of connection of capacitances C1 and C2=C2A+C2B is connected through the inductor L4 and diode rectifier DR2 to power supply source and thus constitutes the energy recirculation circuit ERC1. Therefore the resonant circuit quality factor is determined by selecting the ratio of

capacitances C1 and C2=C2A+C2B and the inductor L4 inductance value. ERC1 circuit provides the resonant-mode power supply protection against overvoltages and overcurrents because in transient states it allows feeding back the excess energy stored in the resonant circuit to the supply source. The resonant-mode power supply furthermore comprises the current monitoring circuit CMC adapted to monitor the recirculation circuit current *llim* in the resonant circuit energy recirculation circuit ERC1 and, by means of the controller C, to effect a change in the switching frequency of the switches assembly K1, K2 so as to reduce power supplied to the resonant circuit upon exceeding the threshold value by the current Ilim in the energy recirculation circuit ERC1. Preferably the current monitoring circuit CMC operates quickly and responds even during a single cycle of the resonant circuit oscillations. A change in the switches assembly K1, K2 switching frequency may consist in either increasing the switching frequency or in stealing a certain number of cycles of the resonant circuit oscillations, i.e. turning the switches assembly off so as to limit overvoltages and overcurrents occurring in the circuit.

5

10

15

20

25

30

The fourth example embodiment of the resonant-mode power supply is shown in Fig. 4. It is similar to the third example embodiment except that the quality-factor limiter ERC1 utilizes the multi-winding inductor DL2 the magnetic circuit whereof contains an air gap, and the secondary winding isolated from the primary feeds back the excess energy from the main resonant circuit to the supply source through inductor L4 and diode rectifier DR2. The advantage of this embodiment over the one shown in Fig. 3 is that it reduces a number of power reactance elements needed for the system construction.

Preferably, inductive elements of the main resonant circuit, i.e. L1, L2 and L3 in the first and third example embodiment, or L1, L2, L3 and L5 in the second and fourth example embodiment, have the form of an integrated inductive element. Therefore, due to appropriate shaping of magnetic fluxes, it is possible to reduce power losses as well as reduce mass and dimensions of the necessary inductive elements.

Stabilization of output currents or voltages for both the full-bridge and halfbridge configuration over a wide range of load changes is achieved by means of a

slow-response control of the switches assembly K1, K2, K3, K4 switching frequency and by supplementary fast-response loop CMC which changes the switching frequency even during a single period of the resonant circuit oscillations and whereof control input is the recirculation circuit current *llim* amplitude thereby effectively limiting overvoltages and overcurrents in the resonant circuit. This approach ensures that the recirculation circuit does not transfer large powers and a considerably large current in this circuit occurs solely in transient states and during a disturbance occurrence. Additionally, in order to improve the dynamic response to load changes a supplementary phase control of switches is preferably employed for the full-bridge configuration under light loads whereas a supplementary control with cycle-stealing of the resonant circuit self-oscillations cycles is preferably employed for the half-bridge configuration under light loads.

10

5

#### CLAIMS

5

10

- 1. A resonant-mode power supply, comprising an assembly of switches connected in a bridge or a half-bridge configuration, a series resonant circuit connected in the bridge or half bridge diagonal, a part of which is formed by a multi-winding inductor by means of which a load is connected, and a controller configured to stabilize output voltages or currents by controlling the switching frequency of the assembly of switches, characterized in that the series resonant circuit comprises an energy recirculation circuit (ERC1) for limiting the resonant circuit quality factor, connected through the diode rectifier (DR2) to the supply voltage node and a current monitoring circuit (CMC) configured to monitor the recirculation circuit current (Him) and, by means of the controller (C), to change the switching frequency of the the assembly of switches (K1, K2, K3, K4) in order to reduce power supplied to the resonant circuit upon exceeding the threshold value by the current (Him) in the energy recirculation circuit (ERC1).
- 2. The resonant-mode power supply according to claim 1, characterized in that the multi-winding inductor (DL1) leakage inductance constitutes from 20% to 80% of the series resonant circuit inductance.

20

25

30

15

- 3. The resonant-mode power supply according to any of claims 1-2, characterized in that the current monitoring circuit (CMC) is configured to effect by means of the controller (C) a change in the switching frequency of the assembly of switches (K1, K2, K3, K4) even during a single period of the resonant circuit oscillations.
- 4. The resonant-mode power supply according to any of claims 1-3, characterized in that the current monitoring circuit (CMC) is configured to effect by means of the controller (C) an increase in the switching frequency of the assembly of switches (K1, K2, K3, K4).

- 5. The resonant-mode power supply according to any of claims 1-4, characterized in that the current monitoring circuit (CMC) is adapted to turn-off the assembly of switches (K1, K2, K3, K4) by means of the controller (C).
- 5 6. The resonant-mode power supply according to any of claims 1-5, characterized in that the energy recirculation circuit (ERC1) is connected in parallel with the resonant circuit capacitor (C2).
- 7. The resonant-mode power supply according to claim 6, characterized in that inductive elements (L1, L2 and L3) of the main resonant circuit have the form of the integrated inductor.
  - 8. The resonant-mode power supply according to any of claims 1-5, characterized in that the energy recirculation circuit (ERC1) is connected to the inductive element (L1) of the resonant circuit by strong magnetic coupling by means of the multi-winding inductor (DL2).

15

20

25

- 9. The resonant-mode power supply according to claim 8, characterized in that inductive elements (L1, L2, L3 and L5) of the main resonant circuit have the form of the integrated inductor.
  - 10. The resonant-mode power supply according to any of claims 1-9, characterized in that to each of the switches (K1, K2, K3, K4) there are connected in parallel capacitors (C4, C5, C6, C7), respectively.

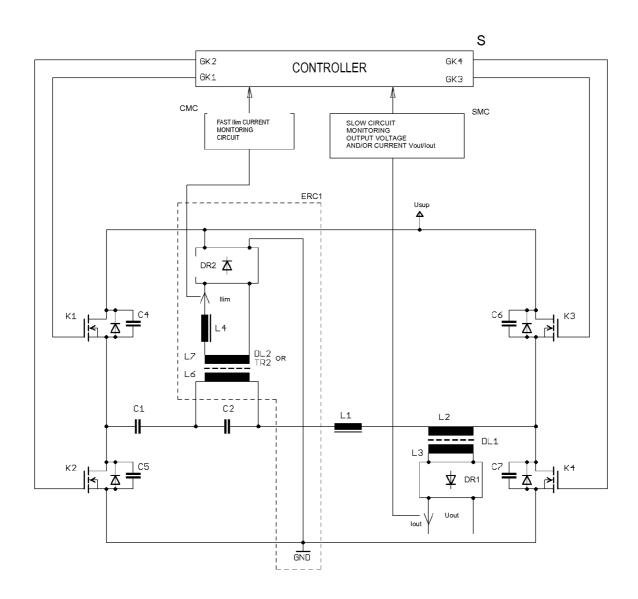


Fig. 1

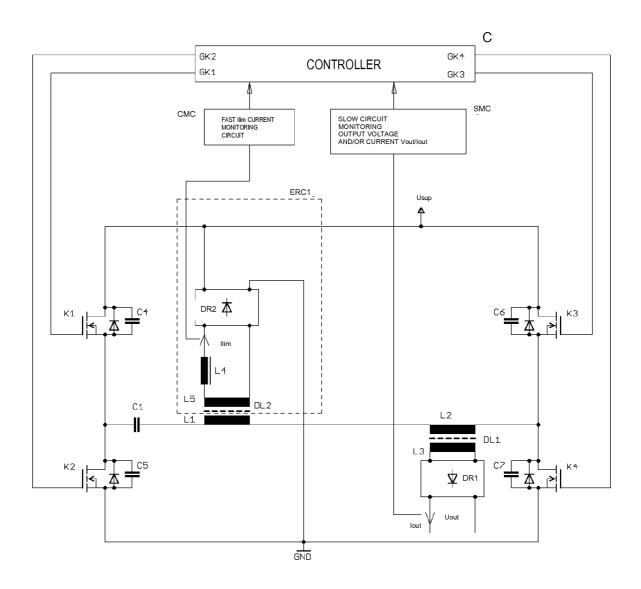


Fig. 2

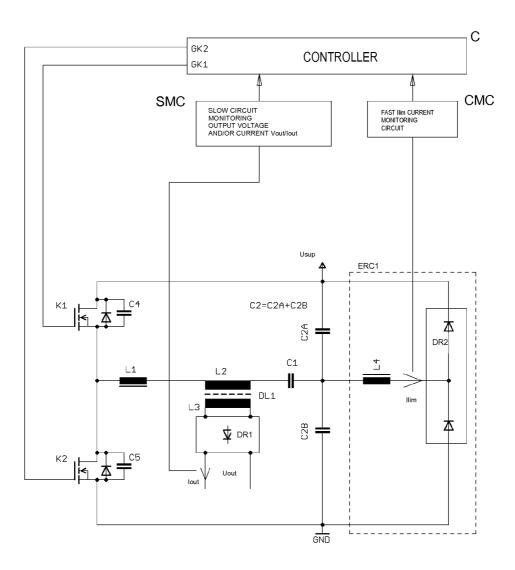


Fig. 3

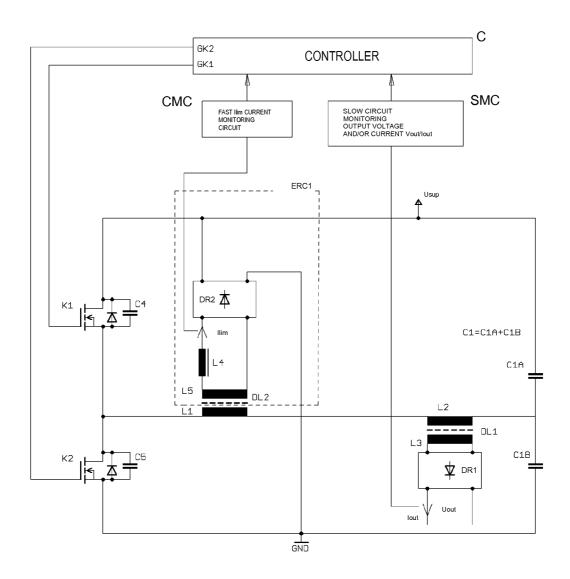


Fig. 4



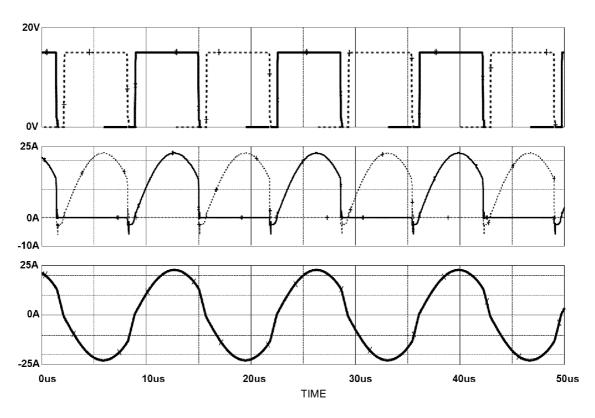


Fig. 5

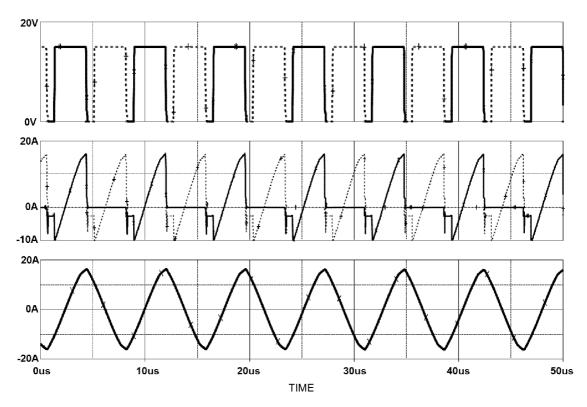


Fig. 6

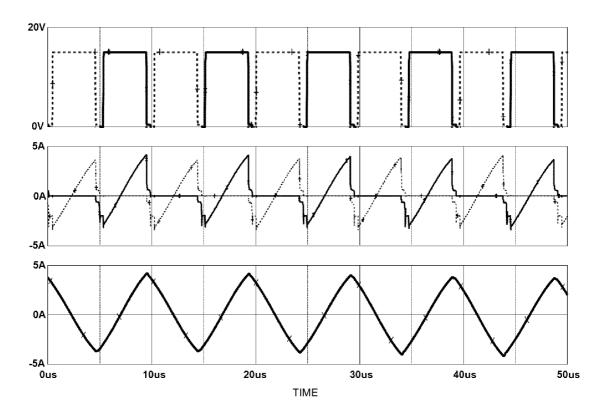


Fig. 7

#### INTERNATIONAL SEARCH REPORT

International application No PCT/EP2012/064401

A. CLASSIFICATION OF SUBJECT MATTER INV. H02M3/335 ADD. According to International Patent Classification (IPC) or to both national classification and IPC Minimum documentation searched (classification system followed by classification symbols) H02M Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) EPO-Internal , WPI Data C. DOCUMENTS CONSIDERED TO BE RELEVANT Category\* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. US 6 151 231 A (SAINT-PI ERRE ROLAND Υ 1-10 SYLVERE [US] ET AL) 21 November 2000 (2000-11-21) col umn 2 - col umn 3; figure 2 column 6, line 29 - line 34 Υ us 5 388 040 A (HALL JOHN T [US]) 1-10 7 February 1995 (1995-02-07) claim 1; figure 2 Wo 2009/154489 AI (AKAD GORNICZO HUTNICZA Υ 1-10 [PL]; FIDELTRONIK IMEL SP Z 0 0 [PL]; WOREK CEZ) 23 December 2009 (2009-12-23) page 4; figure 1 X See patent family annex. Further documents are listed in the continuation of Box C. \* Special categories of cited documents ater document published after the international filing date or priority date and not in conflict with the application but cited to understand "A" document defining the general state of the art which is not considered the principle or theory underlying the invention to be of particular relevance "E" earlier application or patent but published on or after the international "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive filing date "L" documentwhich locumentwhich may throw doubts on priority claim(s) orwhich is cited to establish the publication date of another citation or other step when the document is taken alone "Y" document of particular relevance; the claimed invention cannot be special reason (as specified) considered to involve an inventive step when the document combined with one or more other such documents, such combination being obvious to a person skilled in the art "O" document referring to an oral disclosure, use, exhibition or other "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 10 January 2013 22/01/2013 Name and mailing address of the ISA/ Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Fax: (+31-70) 340-3016 Krui p, Stephan

# INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No
PCT/EP2012/064401

cited in search report		Publication date	Patent family member(s)	Publication date
us 6151231	Α	21-11-2000	NONE	
US 5388040	A	07-02-1995	NONE	
Wo 2009154489	Al	23-12-2009	DE 112009001260 T5 US 2011157932 A1 W0 2009154489 A1	07-04-2011 30-06-2011 23-12-2009